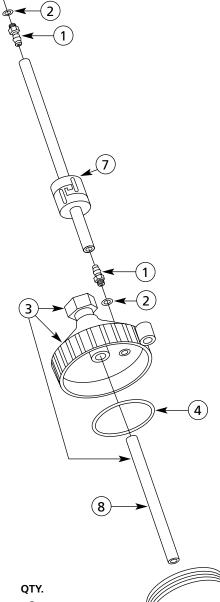


Binks Model 81-382 8 oz. PRESSURE ASSIST CUP ASSEMBLY

The Binks 8 Ounce Pressure Assist Cup Assembly is designed to be used with Binks Cub SL HVLP Spray Guns. Molded from high-density polyethylene (HDPE), your 8 ounce cup will last for years with proper use. This part sheet describes use and cleaning of the cup.

Please call 1-800-992-4657 if any of the parts below are not included in this package.

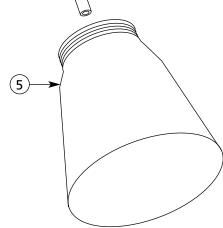


PARTS LIST

When ordering, please specify Part No.

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	54-4325	10-32 CONNECTOR	2
2	54-3925	GASKET	. 2
3	81-386	CUP COVER ASSEMBLY w/1/4 NPS(f) Swivel	. 1
4	20-6685	O-RING (Lid Gasket)	. 1
5	54-4475	8 OZ. CUP ONLY	. 1
6	54-4476	STORAGE COVER (Not Shown)	. 1
7	54-4327*	CHECK VALVE ASSEMBLY	. 1
8	**	PICK-UP TUBE ONLY	. 1

^{*}Also available in 3-pack 54-4322.



^{**}Replacements available in 3-pack only 54-4561.

Binks 8 Ounce PRESSURE ASSIST CUP ASSEMBLY

HOW TO USE THE CUP

To attach the 8 ounce cup to your Binks gun, simply screw the swivel nut onto the threaded fluid inlet of your Cub SL HVLP Gun.

A CAUTION

Take care not to overtighten the nut so as to not damage threads on the inlet. If damage occurs to these parts, the entire cup assembly may have to be replaced.

- 1. Fill the cup with fluid.
- 2. Screw the cup cover onto the cup.
- 3. Screw the swivel nut onto the gun's fluid inlet.
- 4. Remove the 10-32 x 1/4 hex head plug from the underside of the gun barrel. Replace the plug with one gasket and 10-32 connector supplied with this cup assembly. Tighten the connector to 10-12" lbs. of torque. Insert the long tube of the check valve assembly onto this connector. Place the valve assembly's short tube over the connector on the cup cover. See illustration.

Unused paint may be stored in the cup for brief periods. Remove the cup from the gun and replace the cup cover with the storage cover. Binks recommends that you not store paint or other coating materials in this cup for more than 30 days.

HOW TO CLEAN THE CUP

f A WARNING

REGARDING SOLVENT SAFETY

Do not use open containers for storage or disposal of solvents, cloth, or paper used for surface preparation or cleanup. Solvents contain volatile chemicals that are a cause of pollution and a health and fire hazard. Always wear appropriate clothing, including gloves, eye protection, and a respirator when cleaning the cup.

NOTE

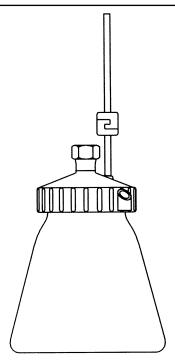
You may wish to clean your Binks gun and cup assembly by triggering solvent through the gun under siphon pressure into a closed collection system. Refer to the Part Sheet that came with your gun for detailed instructions.

HOW TO CLEAN THE CUP

- 1. Loosen swivel nut and remove the cup assembly.
- 2. Unscrew cup cover.
- 3. Rinse cup, cover and siphon tube with solvent.
- 4. Wipe paint spatter from the outside of the check valve assembly with a solvent-soaked cloth. Never immerse the check valve assembly in solvent.

A CAUTION

Never immerse plastic cup parts in solvent for long periods of time. Plastic cup parts may be damaged by prolonged exposure to solvent.



Sales and Service Through a Nationwide Network of Industrial Distributors.

Customer Service in USA / 1-800-992-4657 Technical Support in USA / 1-888-992-4657

