



**HVLP AIR CAP AND FLUID NOZZLE CHART**

MODEL NO.	AIR CAPS	*MAX GUN INLET PRESS. FOR HVLP	FAN CONTROL	SCFM @ MAX GUN INLET	AIR CAP RING	AVAILABLE FLUID NOZZLES TIPS	NEEDLES / marking on needle
J300H	23-1008	40**	60-1502 (#2)	13.5	Included	33-0208 0.8mm (.022")	40-1308 (308)
	23-1010	40**		13.5		33-0210 1.0mm (.040")	40-1310 (310)
	23-1012	40**		13.5		33-0212 1.2mm (.046")	40-1312 (312)
	23-1013	40**		13.5		33-0213 1.3mm (.052")	40-1313 (313)
	23-1014	40**		13.5		33-0214 1.4mm (.055")	40-1314 (314)
	23-1015	40**		13.5		33-0215 1.5mm (.059")	40-1315 (315)
	23-1017	40**		13.5		33-0217 1.7mm (.070")	40-1317 (317)
	23-1019	40**		13.5		33-0219 1.9mm (.075")	40-1319 (319)
	23-1022	40**		13.5		33-0222 2.2mm (.086")	40-1322 (322)

Actual fluid nozzle and air cap combinations are determined by application (see application chart page 4)

\*Note: Air cap test gages are available to confirm HVLP compliance.

\*Gun inlet pressures may vary as required by application

\*\*When using optional gun regulator, inlet pressure changes to 45psi

# Operation and Maintenance Instructions for J300H Spray Guns

## Operation

1. Connect air supply hose at handle of gun.
2. Screw the paint cup onto the gun's gravity feed fluid inlet.
3. Fluid flow can be controlled using the fluid control knob, this restricts flow by limiting needle travel. It is best to control fluid flow by proper selection of fluid orifice size and use the fluid control knob to "fine tune flow rate".
4. Fan width can be adjusted using the fan control knob. Turning the knob clockwise narrows the fan.

## Maintenance

IMPORTANT! Routine cleaning and maintenance is essential to insure proper gun operation.

Several states prohibit spraying solvent into the atmosphere and require the use of covered gun cleaner.

1. If a gun cleaner is being used, connect and clean the gun in the gun cleaner according to the manufactures instructions.
2. If a gun cleaner is not being used:  
Remove air cap and clean separately using clean solvent.  
Clean the gravity feed cup thoroughly, then spray clean solvent through the gun until clean.

**NOTE: Gun head disassembly is not recommended for normal cleaning and maintenance.**

### Gun head disassembly and reassembly instructions:

Have repair kit # 10-105 available before gun disassembly.

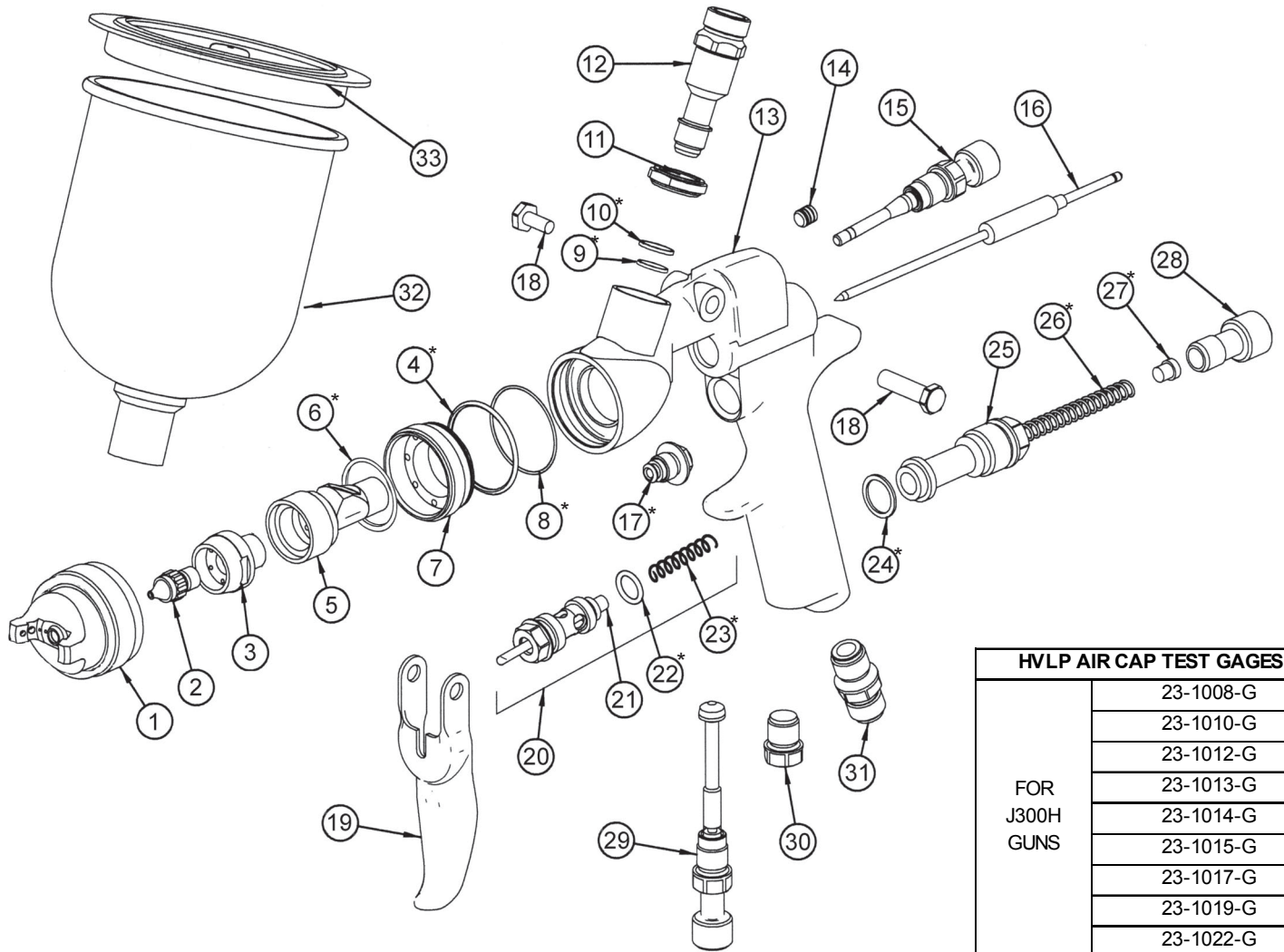
#### Gun head disassembly

To remove the nozzle carrier (5) and air cap adapter (7):

1. Remove the air cap (1), fluid nozzle tip (2), fluid nozzle body (3), and needle (16).
2. Remove the needle seal cartridge (17).
3. Loosen the locknut (11) and remove fluid inlet (12) using a 11/16" open-end wrench.
4. The nozzle carrier (5) and air cap adapter (7) will now slide forward from the gun body (13).

#### Gun head reassembly

1. Install a new o-ring (4 & 8) on the air cap adapter (7).
2. Install the thread locknut (11) and seal (10) onto the fluid inlet (12) as far as possible.
3. Install a new fluid inlet seal (9) into the recess area on the nozzle carrier (5) inlet port.
4. Install carrier seal (6) onto the back of the nozzle carrier (5).
5. Slide the nozzle carrier (5) into air cap adapter (7) and insert into the gun body (13) as far as possible. Be sure the nozzle carrier (5) extends into the hole at the back of the gun head. Install the needle seal (17) but do not tighten.
6. Rotate the nozzle carrier (5) until the fluid inlet port in the nozzle carrier (5) is aligned with the threaded hole in the body. While in this position, insert the fluid inlet (12) and tighten firmly.
7. Tighten the needle seal (17) to approx. 12 ft.-lb. torque.
8. Tighten the fluid inlet (12) to approx. 25 ft.-lb. torque.
9. Tighten the locknut (11) to approx. 33 ft.-lb. torque.



HVLP AIR CAP TEST GAGES	
FOR J300H GUNS	23-1008-G
	23-1010-G
	23-1012-G
	23-1013-G
	23-1014-G
	23-1015-G
	23-1017-G
	23-1019-G
	23-1022-G

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	See Air Cap Chart	Air Cap**	19	60-2101	Trigger
2	See Air Cap Chart	Fluid Tip**	20	60-1520	Air Valve Assembly
3	33-1201	Fluid Nozzle Body	21	60-302	Air Valve Poppet
4	98-8026	O-Ring*	22	60-125	Seal*
5	60-J31H	Nozzle Body Carrier	23	61-1003	Air Valve Spring*
6	60-123	Seal*	24	60-119	Seal*
7	60-34H	Air Cap Adapter	25	60-201	Rear Bushing
8	60-131	O-Ring*	26	60-204	Needle Return Spring*
9	60-124	Seal*	27	60-205	Spring Seat*
10	60-130	Seal*	28	60-202	Fluid Control Knob*
11	60-118	Locknut	29	60-1510	Inlet Air Control (Optional)
12	60-127	Fluid Inlet	30	60-122	Plug
13	60-1113	Jaguar Gun Body HVLP	31	60-104	Air Inlet Fitting
14	98-0109	Allen Plug	32	51-401 Standard 700 mL	Gravity Feed Cup (Aluminum)
15	See Air Cap Chart	Fan Control Assembly**		51-400 Optional 700 mL	Gravity Feed Cup (Plastic)
16	See Air Cap Chart	Fluid Needle**		51-403 Optional 1000 mL	Gravity Feed Cup (Aluminum)
17	60-1400	Needle Seal*	33	51-418	Gravity Cup Lid (401 & 403)
18	60-1033	Trigger Pivot Set		51-413	Gravity Cup Lid (400)

\*\*See air cap selection chart on page 1

\*Indicates part included in repair kit # 10-105

# FLUID NOZZLE / AIR CAP SELECTION CHARTS

## JAGUAR Series 300H - Gravity Feed Guns

### J300H HVLP SPRAY GUN

MATERIAL TYPE	FLUID ORIFICE x AIR CAP	MAXIMUM PATTERN WIDTH	CFM
<b>Very Thin</b> less than 16 sec. Zahn #2 inks , dyes, solvents, stains	1.0 mm x 1010	12	13.5
<b>Thin</b> 16 to 20 sec. Zahn #2 lacquers, enamels, primers, sealers	1.0 mm x 1010 1.3 mm x 1013	12 12	13.5 13.5
<b>Medium</b> 21 to 30 sec. Zahn #2 automotive base coat enamels, primers epoxies, urethanes automotive clear coat	1.3 mm x 1013 1.5 mm x 1015 1.7 mm x 1017	12 12 12	13.5 13.5 13.5
<b>Heavy</b> over 30 sec. Zahn #2 heavy body primers high solid enamels high solid automotive coatings adhesives	1.5 mm x 1015 1.7 mm x 1017 1.9 mm x 1019 2.2 mm x 1022	12 12 12 12	13.5 13.5 13.5 13.5